

CERTIFICATE

## Classification report 0502-BPR-10030 (Ä)

**Construction product** **DOOR HINGES**

**Product designation/Specification**

According to schedule provided in appendices A to G

**Customer**

Häfele GmbH & Co. KG  
 Adolf-Häfele-Straße 1  
 D-72202 NAGOLD  
 GERMANY

**Use**

for use on doors requiring smoke and fire protection and on doors in escape routes and emergency walkways

**Harmonised standard EN 1935:2002 / AC:2003 / C1:2007**

**Classification**

for construction products in appendix A

4	7	7	1	1	4	0/1*	14
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for construction products in appendix B

4	7	6	1	1	4	0/1*	13
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for construction products in appendix C

4	7	5	1	1	4	0/1*	12
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for construction products in appendix D

3	7	4	1	1	4	0	11
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for construction products in appendix E

3	7	4	0	1	4	0	11
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for construction products in appendices F and G

2	7	2	1	1	4	0	7
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\* Class 0 = removable pin,  
 class 1 = non-removable pin

By order of SKH:

Director



drs. H.J.O. van Doorn

Date:

30 September 2019

The certificate and all copies shall be returned to SKH immediately on request



**Appendix A: Product designation / Article numbers**

Door hinges for wooden frames	Door hinges for system VX	Hinge system
924.23.803	924.24.801 / 924.24.803	924.32.920
924.23.703	924.25.201 / 924.25.203	---
924.24.203	924.25.403	---
924.24.003	924.25.230	---
924.24.103	924.25.240	---
---	924.25.250	---
---	924.24.810	---
---	924.25.210	---
---	924.25.410	---

**Material:** Stainless steel 1.4301 (frame and blade part)  
**Material thickness:** 3 mm  
**Hinge size:** 160 mm

**Bearing technology:** maintenance free friction bearing technology  
**Use:** for use on doors requiring smoke and fire protection and on doors in escape routes and emergency walksways

**Appendix B: Product designation / Article numbers**

Door hinges for wooden frames	Door hinges for system VX	Hinge system
924.22.303	924.22.803	924.32.930
924.22.203	924.23.103	---
924.22.403	---	---

**Material:** Stainless steel 1.4301 (frame and blade part)  
**Material thickness:** 3 mm  
**Hinge size:** 120 mm

**Bearing technology:** maintenance free friction bearing technology  
**Use:** for use on doors requiring smoke and fire protection and on doors in escape routes and emergency walksways

**Appendix C: Product designation / Article numbers**

Door hinges for wooden frames	Door hinges for system VX
924.20.803	924.24.403
924.20.703	924.25.803
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**Material:** Stainless steel 1.4301 (frame and blade part)  
**Material thickness:** 3 mm  
**Hinge size:** 100 mm

**Bearing technology:** maintenance free friction bearing technology  
**Use:** for use on doors requiring smoke and fire protection and on doors in escape routes and emergency walksways

**Appendix D: Product designation / Article numbers**

<b>Door hinges for system V8600</b>		
924.32.703	924.33.003	924.33.013
924.32.803	924.33.103	924.32.713

**Material:** Stainless steel 1.4301 (frame and blade part)

**Material thickness:** 3 mm

**Hinge size:** 103 mm

**Bearing technology:** maintenance free friction bearing technology

**Use:** for use on doors requiring smoke and fire protection and on doors in escape routes and emergency walkways

**Appendix E: Product designation / Article numbers**

<b>VX glass door hinges</b>
981.67.010
981.67.000

**Material:** Stainless steel 1.4301 (frame and blade part)

**Material thickness:** 3 mm

**Hinge size:** 100 mm

**Bearing technology:** maintenance free friction bearing technology

**Use:** for use on doors requiring smoke and fire protection and on doors in escape routes and emergency walkways

**Appendix F: Product designation / Article numbers**

<b>Door hinges for wooden frames</b>
926.36.003
926.36.103
926.36.203
926.36.303
926.37.003
926.37.103
926.37.203
926.37.303

**Material:** Stainless steel 1.4301 (frame and blade part)

**Material thickness:** 3 mm

**Hinge size:** 100 mm

**Bearing technology:** ball bearing pin technology

**Use:** for use on doors requiring smoke and fire protection and on doors in escape routes and emergency walkways

**Appendix G: Product designation / Article numbers**

<b>Door hinges for wooden frames</b>
926.36.403
926.36.503
926.36.603
926.36.703
926.37.403
926.37.503
926.37.603
926.37.703

**Material:** Stainless steel 1.4301 (frame and blade part)

**Material thickness:** 3 mm

**Hinge size:** 140 mm

**Bearing technology:** ball bearing pin technology

**Use:** for use on doors requiring smoke and fire protection and on doors in escape routes and emergency walkways